

CLAIMS

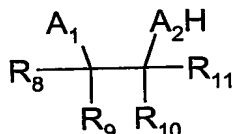
1. A method of preparing an amine stereoisomer, which comprises stereoselectively reducing a sulfinylimine that bears on the sulfinyl group a residue of an alcohol, thiol or amine, or reacting a sulfinylimine stereoisomer that bears on the sulfinyl group a residue of an alcohol, thiol or amine with a source of a nucleophile, to afford a sulfinylamine stereoisomer, followed by contacting the sulfinylamine stereoisomer with a reagent suitable for the cleavage of a sulfur-nitrogen bond, to afford an amine stereoisomer.

2. A method as claimed in Claim 1, wherein the sulfinylimine is a sulfinylimine stereoisomer.

3. A method as claimed in Claim 1 or Claim 2, wherein the residue of the alcohol, thiol or amine is in stereoisomeric form.

4. A method as claimed in any one of Claims 1 to 3, wherein the residue of the alcohol, thiol or amine is a residue of an optionally N-substituted beta-amino alcohol, thiol or amine.

5. A method as claimed in Claim 4, wherein the optionally N-substituted beta-amino alcohol, thiol or amine is a compound of the general formula



wherein A_1 is R_7N or $(\text{R}_{7'})\text{R}_{7''}\text{N}$, R_7 represents hydrogen or $-\text{L}-\text{R}_{7a}$ in which $-\text{L}-$ represents a bond, $-\text{CO}-$, $-(\text{CO})\text{O}-$, $-(\text{CO})\text{NR}_{7b}-$, $-\text{SO}-$, $-\text{SO}_2-$, or $-(\text{SO}_2)\text{O}-$, each of R_{7a} and R_{7b} independently represents substituted or unsubstituted alkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted aryl or substituted or unsubstituted heteroaryl, and $\text{R}_{7'}$ and $\text{R}_{7''}$ are as defined for R_{7a} , or $\text{R}_{7'}$ and $\text{R}_{7''}$ together with the nitrogen atom to which they are attached and, optionally R_8 , form an unsubstituted or substituted heterocyclic group, or $\text{R}_{7'}$ together with the nitrogen atom to which it is attached and the carbon atom to which the nitrogen atom is attached forms an unsubstituted or substituted heterocyclic group; A_2 is O, S or NR_{7c} in which R_{7c} is substituted or unsubstituted alkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted

heteroalkyl, substituted or unsubstituted aryl or substituted or unsubstituted heteroaryl; and each of R_8 , R_9 , R_{10} and R_{11} is independently hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted aryl or substituted or unsubstituted heteroaryl, or R_8 and R_{11} together form a substituted or unsubstituted alkylene or heteroalkylene chain.

6. A method as claimed in Claim 5, wherein A_2 is O.

7. A method as claimed in Claim 5 or Claim 6, wherein each of R_8 , R_9 , R_{10} and R_{11} is independently selected from hydrogen, (1-4C)alkyl and phenyl, or the alcohol is selected from (N-methylpyrrolidin-2-yl)diphenylmethanol, quinine, quinidine, hydroquinine, cinchonidine, cinchonine, hydrocinchonidine and ethyl hydrocupreine.

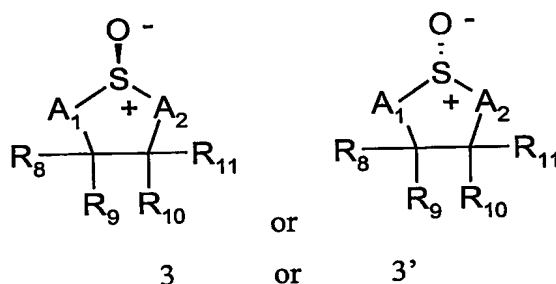
8. A method as claimed in Claim 7, wherein A_1 is R_7N wherein R_7 represents $-SO_2-R_{7a}$ in which R_{7a} represents (1-6C)alkyl, (6-10C)aryl(1-4C)alkyl or (6-10C)aryl in which any aryl group is unsubstituted or substituted by one, two or three substituents selected independently from halogen, (1-4C)alkyl and (1-4C)alkoxy, or A_1 is $(R_7')R_7''N$ wherein R_7' and R_7'' each independently represents a (1-4C)alkyl group or together with the nitrogen to which they are attached represent a pyrrolidine group that may bear one or two methyl substituents, or the alcohol is selected from (N-methylpyrrolidin-2-yl)diphenylmethanol, quinine, quinidine, hydroquinine, cinchonidine, cinchonine, hydrocinchonidine and ethyl hydrocupreine.

9. A method as claimed in Claim 7, wherein A_1 is R_7N and the residue of the alcohol, thiol or amine is a residue of an optionally N-substituted 2-amino-1-phenylpropanol, 2-amino-2-methyl-1-phenylpropanol, 1-amino-1-phenyl-2-propanol, 1-amino-1-phenyl-2-methyl-2-propanol, 1-amino-1-phenyl-2-ethyl-2-butanol, 1-amino-2-indanol, 2-aminoindan-1-ol, 1-amino-2-hydroxy-1,2,3,4-tetrahydronaphthalene or 2-amino-1-hydroxy-1,2,3,4-tetrahydronaphthalene, or A_1 is $(R_7')R_7''N$ and the alcohol is selected from 2-N,N-dimethylamino-1-phenyl-2-propanol, 2-N,N-dibutylamino-1-phenylpropanol, 2-pyrrolidin-1-yl-1-phenylpropanol, 2-(2-methylpyrrolidin-1-yl)-1-phenylpropanol, 2-(2,5-dimethylpyrrolidin-1-yl)-1-phenylpropanol, 2-N,N-dimethylamino-2-methyl-1-phenylpropanol, (N-methylpyrrolidin-2-yl)diphenylmethanol, 1-pyrrolidin-1-ylindan-2-ol, 3-

benzyloxy-2-N,N-dimethylamino-1-phenylpropan-2-ol, quinine, quinidine, hydroquinine, cinchonidine, cinchonine, hydrocinchonidine and ethyl hydrocupreine.

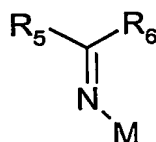
10. A method as claimed in any one of Claims 4 to 9, wherein the sulfinylimine has been
5 prepared by contacting an iminometal with a 1,2,3-oxathiazolidine-S-oxide, a 1,2,3-dithiazolidine-S-oxide or a 1,2,3-azathiazolidine-S-oxide.

11. A method as claimed Claim 10, wherein the 1,2,3-oxathiazolidine-S-oxide, a 1,2,3-dithiazolidine-S-oxide or a 1,2,3-azathiazolidine-S-oxide is a compound of formula 3 or 3'



wherein A₁ is R₇N or (R₇')R₇''N⁺ Q⁻ in which Q⁻ is an anion, R₇ represents hydrogen or
-L-R_{7a} in which -L- represents a bond, -CO-, -(CO)O-, -(CO)NR_{7b}-, -SO-, -SO₂-, or
-(SO₂)O-, each of R_{7a} and R_{7b} independently represents substituted or unsubstituted alkyl,
15 substituted or unsubstituted aralkyl, substituted or unsubstituted heteroalkyl, substituted or
unsubstituted aryl or substituted or unsubstituted heteroaryl, and R₇' and R₇'' are as defined
for R_{7a}, or R₇' and R₇'' together with the nitrogen atom to which they are attached and,
optionally R₈, form an unsubstituted or substituted heterocyclic group, or R₇' together with the
nitrogen atom to which it is attached and the carbon atom to which the nitrogen atom is
20 attached forms an unsubstituted or substituted heterocyclic group; A₂ is O, S or NR_{7c} in which
R_{7c} is substituted or unsubstituted alkyl, substituted or unsubstituted aralkyl, substituted or
unsubstituted heteroalkyl, substituted or unsubstituted aryl or substituted or unsubstituted
heteroaryl; and each of R₈, R₉, R₁₀ and R₁₁ is independently hydrogen, substituted or
unsubstituted alkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted
25 heteroalkyl, substituted or unsubstituted aryl or substituted or unsubstituted heteroaryl, or R₈
and R₁₁ together form a substituted or unsubstituted alkylene or heteroalkylene chain;

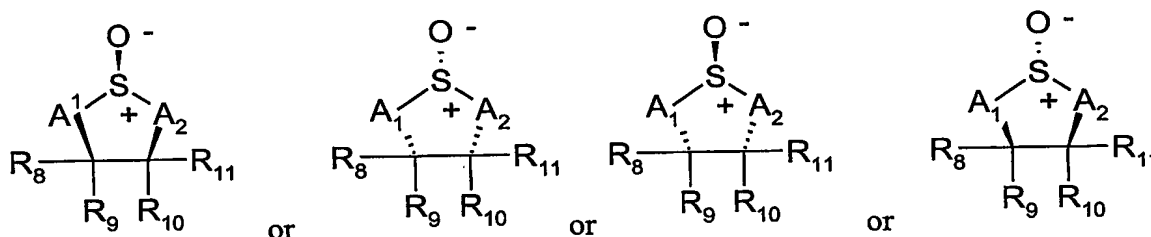
the iminometal is a compound of formula 1'



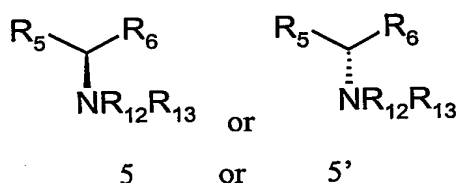
1'

wherein M is CdZ, BaZ, Na, K, MgZ, ZnZ, Li, MnZ, CuZ, TiZ₃ or In and Z is an anion.

12. A method as claimed in Claim 11, wherein the 1,2,3-oxathiazolidine-S-oxide, a 1,2,3-dithiazolidine-S-oxide or a 1,2,3-azathiazolidine-S-oxide is a stereoisomer of formula

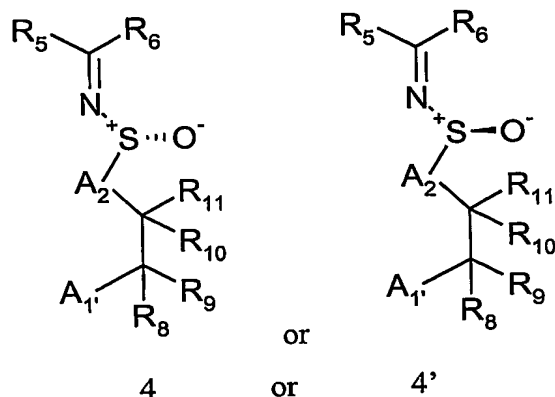


13. A method as claimed in Claim 11 or Claim 12, wherein the amine stereoisomer is a compound of formula 5 or 5'



- or a pharmaceutically acceptable salt, solvate, clathrate, hydrate or prodrug thereof, wherein R₅ and R₆ are independently substituted or unsubstituted alkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted aryl or substituted or unsubstituted heteroaryl, or R₅ and R₆ together with the carbon atom to which they are attached form a substituted or unsubstituted cycloalkyl group, and R₁₂ and R₁₃ together with the nitrogen atom to which they are attached form a heterocycle, or each of R₁₂ and R₁₃ is independently hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aralkyl, or substituted or unsubstituted aryl;

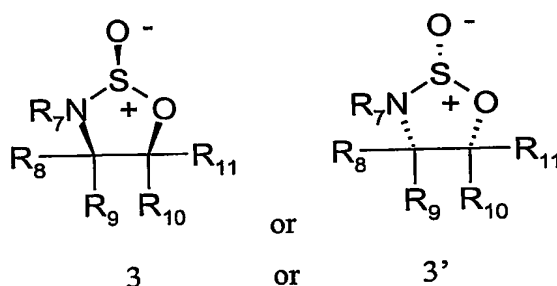
and the sulfinylamine stereoisomer is a compound of formula 4 or 4'



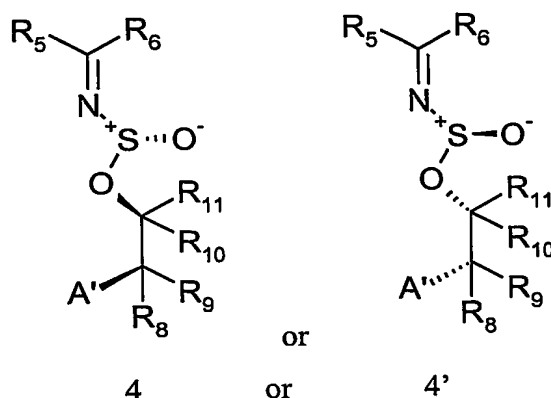
wherein A₁' represents R₇N or (R₇')R₇'N.

14. A method as claimed in Claim 13, wherein A₂ is O.

15. A method as claimed in Claim 14, wherein R₅ and R₆ are independently substituted or unsubstituted alkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted aryl or substituted or unsubstituted heteroaryl; the 1,2,3-oxathiazolidine-S-oxide is a compound of the formula 3 or 3'



in which R₇ represents hydrogen or -L-R_{7a} in which L is a bond or SO₂ and R_{7a} is substituted or unsubstituted alkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted aryl or substituted or unsubstituted heteroaryl; Z in the iminometal of formula 1' is Cl, Br or I; and the sulfinylamine stereoisomer is a compound of formula



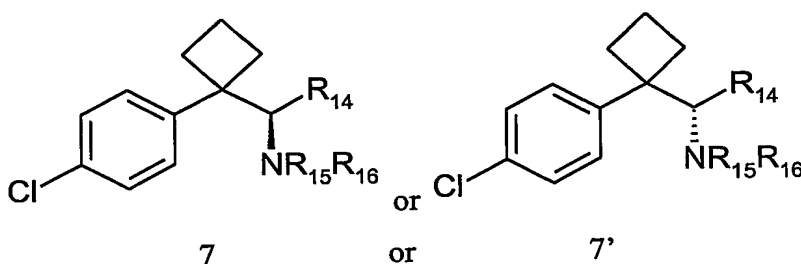
16. A method as claimed in any one of Claims 12 to 15, wherein R_{12} and R_{13} are both
5 hydrogen.

17. A method as claimed in any one of Claims 4 to 16, wherein the 1,2,3-oxathiazolidine-
S-oxide, 1,2,3-dithiazolidine-S-oxide or 1,2,3-azathiazolidine-S-oxide has been prepared by
reacting an optionally N-substituted beta-amino alcohol, thiol or amine with a thionyl halide.

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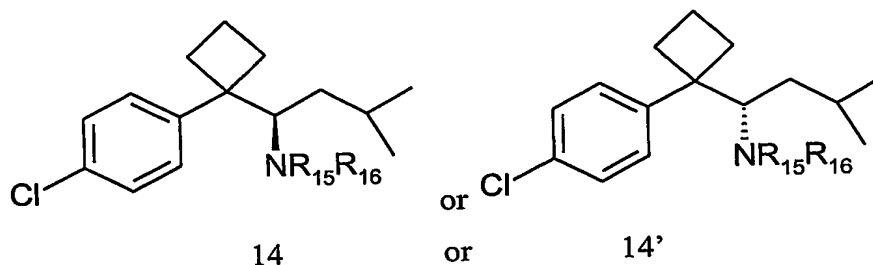
18. A method as claimed in any one of Claims 1 to 17, which further comprises the step of
alkylating the amine stereoisomer.

19. A method as claimed in any one of Claims 1 to 18, wherein the amine stereoisomer is
15 a compound of formula



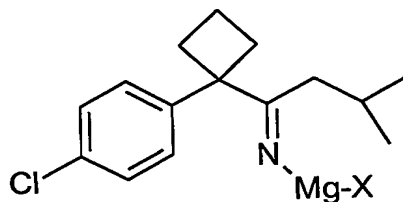
or a pharmaceutically acceptable salt, solvate, clathrate, hydrate or prodrug thereof, wherein
20 R_{14} is substituted or unsubstituted alkyl, substituted or unsubstituted heteroalkyl, substituted
or unsubstituted aralkyl or substituted or unsubstituted aryl, and R_{15} and R_{16} together with the
nitrogen to which they are attached form a heterocycle, or each of R_{15} and R_{16} is
independently hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted
heteroalkyl, substituted or unsubstituted aralkyl or substituted or unsubstituted aryl.

20. A method as claimed in Claim 19, in which the amine stereoisomer is a compound of formula

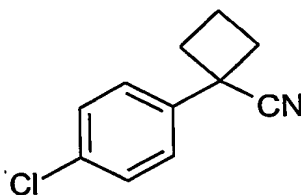


21. A method as claimed in Claim 19 or Claim 20, wherein R_{15} and R_{16} are both hydrogen.

22. A method as claimed in Claim 21 wherein the metal imine is a compound of formula



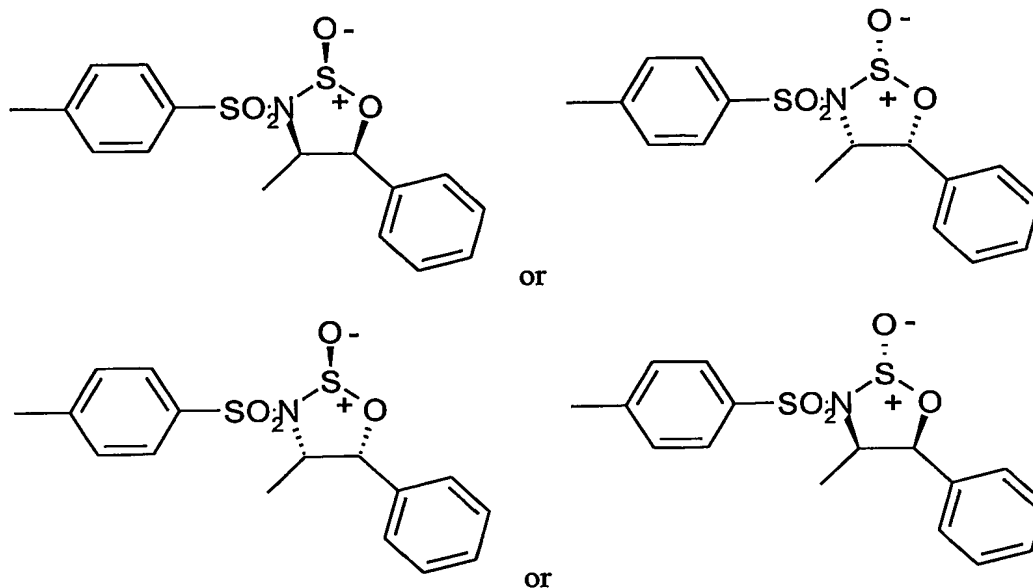
that has been obtained by contacting a compound of formula



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with a compound of formula $i\text{-BuMg-X}$ wherein X is a halogen.

23. A method as claimed in any one of Claims 4 to 22, wherein the 1,2,3-oxathiazolidine-S-oxide is a compound of the formula



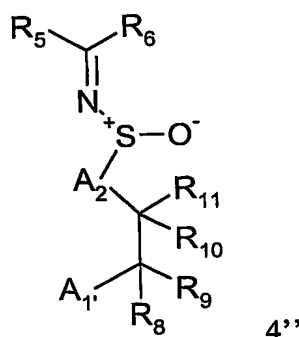
24. A method as claimed in any one of Claims 1 to 23, wherein the sulfinylimine is
5 reduced using a hydride reducing agent.
25. A method as claimed in Claim 24, wherein the hydride reducing agent is NaBH_4 .
26. A method as claimed in any one of Claims 1 to 25, in which the reagent suitable for
10 the cleavage of a sulfur-nitrogen bond is an acid.
27. A method as claimed in Claim 26 wherein the acid is HCl .
28. A method as claimed in any one of Claims 4 to 27, in which reaction of the
15 sulfinylamine stereoisomer with the reagent suitable for the cleavage of a sulfur-nitrogen
bond also affords an optionally N-substituted beta-aminoalcohol, and this optionally N-
substituted beta-aminoalcohol is recovered, converted into 1,2,3-oxathiazolidine-S-oxide and
recycled.
29. A method as claimed in any one of Claims 1 to 28, wherein the stereoselective
20 reduction of the sulfinylimine is performed using a stereoselective reducing agent.
30. A method as claimed in any one of Claims 1 to 29 in which the amine stereoisomer is
selected from Alacepril, Benazepril, Benazeprilate, Ceronapril, Cilazapril, Cilazaprilat,

- Delapril, Enalapril, Enalaprilat, Fasidotril, Fosinopril, Imidapril, Imidaprilat, Libenzapril, Lisinopril, Moexipril, Moexiprilat, Moveltipril, Pentopril, Perindopril, Quinapril, Quinaprilat, Ramipril, Sampatrilat, Spirapril, Spiraprilat, Temocapril, Temocaprilate, Trandolapril, Trandolaprilate, Utibapril, Utibaprilat, Zabicipril, Zabiciprilat, Bucillamine, Penicillamine, Thiamphenicol, Cefprozil, Cephalexin, Cephaloglycin, Cilastatin, Alafosfalin, Ethambutol, Sertraline, Tametraline, Acetylcysteine, Selegiline, Azaserine, Dorzolamide, Colchicine, Dilevalol, Enalapril, Methyldopa, Metaraminol, Acivicin, Melphalan, Ubenimex, Tmsulosin, Tirofiban, Dilevalol, N-dodecyl-N-methylephedrinium, Ofenucine, Tinofedrine, Aceglutamide, l-ephedrine, levopropylhexedrine, (+)-and (-)-Norephedrine, Phenylpropanolamine, Pseudoephedrine, d-farm, (R)-and (S)-Tamsulosin, Dimepheptanol, Lofentaniol, Tilidine hydrochloride (+)-trans, Ciramadol, Enadoline, Lefetamine, Spiradoline, (+)-Etoxadol, Levoxadol, (R)-Amphetamine, Clobenzorex, Dexfenfluramine, Dextroamphetamine, Etilamfetamine, Fenfluramine, Levofenfluramine, Phenylpropanolamine, Cetirizine, (R)- and (S)-Baclofen, (R)- and (S)-Sibutramine, and pharmaceutically acceptable salts thereof.

31. A method as claimed in any one of Claims 1 to 23, wherein the sulfinylamine stereoisomer is reacted with a source of a nucleophile selected from a nitrile, a Grignard reagent and an organolithium.

32. A method as claimed in Claim 31, wherein the sulfinylamine stereoisomer is reacted with a nitrile, and the resultant amine stereoisomer bearing a nitrile group is hydrolyzed to afford an amino acid.

33. A compound of formula



wherein:

R_5 and R_6 are independently substituted or unsubstituted alkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted aryl or substituted or unsubstituted heteroaryl, or R_5 and R_6 together with the carbon atom to which they are attached form a substituted or unsubstituted cycloalkyl group;

A_1 is R_7N or $(R_{7'})R_{7''}N$;

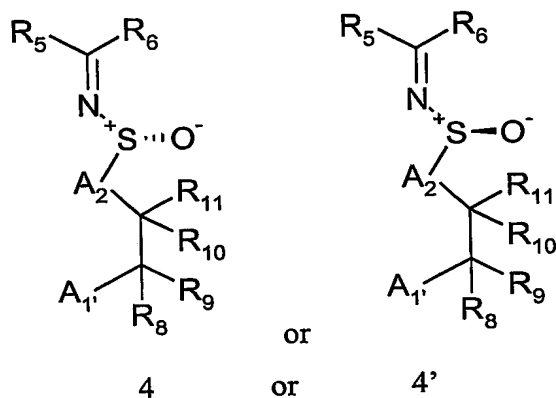
R_7 represents hydrogen or $-L-R_{7a}$ in which $-L-$ represents a bond, $-CO-$, $-(CO)O-$, $-(CO)NR_{7b}-$, $-SO-$, $-SO_2-$, or $-(SO_2)O-$, each of R_{7a} and R_{7b} independently represents substituted or unsubstituted alkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted aryl or substituted or unsubstituted heteroaryl, and $R_{7'}$ and $R_{7''}$ are as defined for R_{7a} , or $R_{7'}$ and $R_{7''}$ together with the nitrogen atom to which they are attached and, optionally R_8 , form an unsubstituted or substituted heterocyclic group, or $R_{7'}$ together with the nitrogen atom to which it is attached and the carbon atom to which the nitrogen atom is attached forms an unsubstituted or substituted heterocyclic group; A_2 is O, S or NR_{7c} in which R_{7c} is substituted or unsubstituted alkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted aryl or substituted or unsubstituted heteroaryl; and each of R_8 , R_9 , R_{10} and R_{11} is independently hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted aryl or substituted or unsubstituted heteroaryl, or R_8 and R_{11} together form a substituted or unsubstituted alkylene or heteroalkylene chain;

A_2 is O, S or NR_{7c} in which R_{7c} is substituted or unsubstituted alkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted aryl or substituted or unsubstituted heteroaryl; and

each of R_8 , R_9 , R_{10} and R_{11} is independently hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted aryl or substituted or unsubstituted heteroaryl, or R_8 and R_{11} together form a substituted or unsubstituted alkylene or heteroalkylene chain,

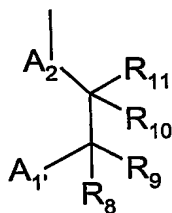
or a salt thereof.

34. A compound as claimed in Claim 33, which is a stereoisomer of formula



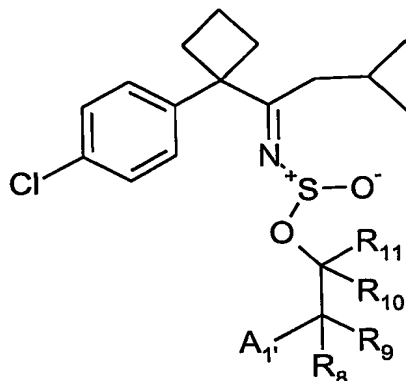
35. A compound as claimed in Claim 34, wherein A_2 is O.

36. A compound as claimed in any one of Claims 33 to 35, wherein A_1 represents R_7N and R_7 represents $R_{7a}SO_2$ in which R_{7a} represents a (1-6C)alkyl, (6-10C)aryl(1-6C)alkyl or (6-10C) aryl group, in which the aryl group is unsubstituted or substituted by one, two or three substituents selected independently from a halogen atom, a (1-4C)alkyl group and a (1-4C)alkoxy group, or A_1 represents $(R_{7'})R_{7''}N$ in which $R_{7'}$ and $R_{7''}$ each independently represents a (1-4C)alkyl group or together with the nitrogen to which they are attached represent a pyrrolidine group that may bear one or two methyl substituents, and each of R_8, R_9, R_{10} and R_{11} is independently selected from hydrogen, (1-4C)alkyl and phenyl, or the group

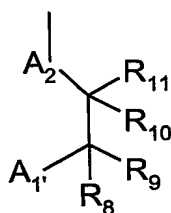


is selected from a residue of (N-methylpyrrolidin-2-yl)diphenylmethanol, 1-pyrrolidin-1-ylindan-2-ol, 3-benzyloxy-2-N,N-dimethylamino-1-phenylpropan-2-ol, quinine, quinidine, hydroquinine, cinchonidine, cinchonine, hydrocinchonidine and ethyl hydrocupreine.

37. A compound as claimed in any one of Claims 32 to 36, which is of the formula

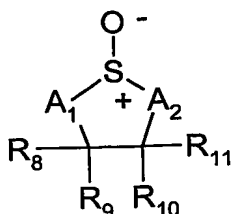


38. A compound as claimed in any one of Claims 32 to 37, wherein A_1 represents $R_{7a}SO_2N$ in which R_{7a} represents a (1-6C)alkyl, (6-10C)aryl(1-6C)alkyl or (6-10C) aryl group, in which the aryl group is unsubstituted or substituted by one, two or three substituents
 5 selected independently from a halogen atom, a (1-4C)alkyl group and a (1-4C)alkoxy group;
 or the group



- is a residue of 2-N,N-dimethylamino-1-phenylpropanol, 2-N,N-dibutylamino-1-phenylpropanol, 2-pyrrolidin-1-yl-1-phenylpropanol, 2-(2-methylpyrrolidin-1-yl)-1-phenylpropanol, 2-(2,5-dimethylpyrrolidin-1-yl)-1-phenylpropanol, 2-N,N-dimethylamino-2-methyl-1-phenylpropanol, (N-methylpyrrolidin-2-yl)diphenylmethanol, 1-pyrrolidin-1-ylindan-2-ol, 3-benzyloxy-2-N,N-dimethylamino-1-phenylpropan-2-ol, quinine, quinidine, hydroquinine, cinchonidine, cinchonine, hydrocinchonidine or ethyl hydrocupreine.
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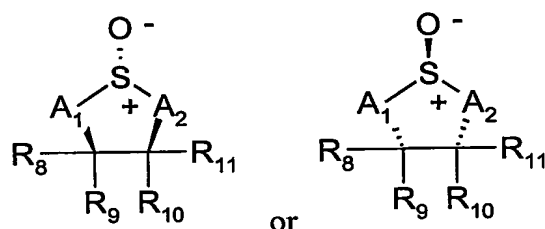
- 15 39. A compound of formula



wherein A_1 is $(R_7)R_{7'}N^+ Q^-$ in which Q^- is an anion and each of R_7 and $R_{7'}$ independently represents substituted or unsubstituted alkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted aryl or substituted or unsubstituted

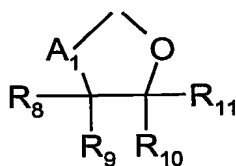
- heteroaryl, or two substituents R_7 together with the nitrogen atom to which they are attached and, optionally R_8 , form an unsubstituted or substituted heterocyclic group, or one R_7 substituent together with the nitrogen atom to which it is attached and the carbon atom to which the nitrogen atom is attached form an unsubstituted or substituted heterocyclic group;
- 5 A_2 is O, S or NR_{7c} in which R_{7c} is substituted or unsubstituted alkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted aryl or substituted or unsubstituted heteroaryl; and each of R_8 , R_9 , R_{10} and R_{11} is independently hydrogen, substituted or unsubstituted alkyl, substituted or unsubstituted aralkyl, substituted or unsubstituted heteroalkyl, substituted or unsubstituted aryl or
- 10 substituted or unsubstituted heteroaryl, or R_8 and R_{11} together form a substituted or unsubstituted alkylene or heteroalkylene chain, or a salt thereof.

40. A compound as claimed in Claim 39, wherein the compound is of the formula



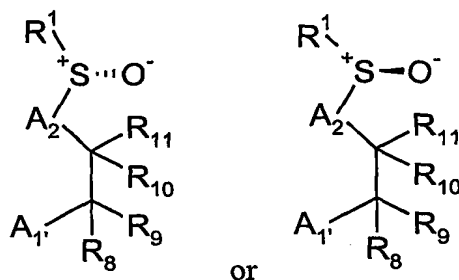
- 15 41. A compound as claimed in Claim 39 or Claim 40, wherein A_2 is O.

42. A compound as claimed in Claim 41, wherein $R_{7'}$ and $R_{7''}$ each independently represents a (1-4C)alkyl group or together with the nitrogen to which they are attached represent a pyrrolidine group that may bear one or two methyl substituents, and each of $R_8, R_9,$
- 20 R_{10} and R_{11} is independently selected from hydrogen, (1-4C)alkyl and phenyl, or the group



- forms a divalent residue of (N-methylpyrrolidin-2-yl)diphenylmethanol, 1-pyrrolidin-1-ylindan-2-ol, 3-benzyloxy-2-N,N-dimethylamino-1-phenylpropan-2-ol, quinine, quinidine,
- 25 hydroquinine, cinchonidine, cinchonine, hydrocinchonidine or ethyl hydrocupreine.

43. A method of preparing a sulfinylamine or sulfoxide stereoisomer, which comprises reacting a compound as claimed in any one of Claims 39 to 42 with a first organometallic reagent of formula R^1M to afford a compound of formula



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and then either reacting this compound with a second organometallic reagent of formula R^2M to afford a sulfoxide stereoisomer of formula



in which R^1 and R^2 each independently represents an organic group, or with an alkali metal

10 amide to afford a sulfinylamine stereoisomer.

44. A method as claimed in Claim 43, in which the first organometallic reagent is an organomagnesium halide.

15 45. A method as claimed in Claim 44, in which the first organomagnesium halide is an alkyl or arylmagnesium halide.